



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3411
Job Sheet 179951



Part No: 646.3411

Job Qty: 3 ea

Part Name: RH Wiper Deflector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/27/18

Job Tracking No:

Due Date: 5/31/18

Created By: Julien Charest-Lacombe

Type: SOLD

Description:

Note: DWG REV N/C SHEET 1 IPP REV:A NEW ISSUE 13/02/21 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Machining-1		man L 18/06/27
100	Bandsaw	3 pcs	5/31/18	5/31/18	0.00	0.00	Bandsaw1		"
110	CNC Vertical Machining	3 pcs	5/31/18	5/31/18	0.00	5.10	HAAS1-1		"
120	QC	3 pcs	5/31/18	5/31/18	0.00	0.00	QC2 Machining-1		"
130	QC	3 pcs	5/31/18	5/31/18	0.00	0.00	QC8 Machining-1		D-e 18-06-27
140	Outsource	3 pcs	5/31/18	5/31/18			ATG001-VC	10	CT 18-6-27
150	Packaging	3 pcs	5/31/18	5/31/18	0.00	0.00	Packaging2		man 18.06.27
155	QC	3 pcs	5/31/18	5/31/18	0.00	0.00	QC5		38
180	Packaging	3 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1		DAS 101 16 2018
190	QC21-SA	3 Ea	5/31/18	5/31/18	0.00	0.00	QC21		53 9-89 JUL 16 2018

Part Op 100 - Cut Blank at 7.125"

Descriptions: 110 - 1-Machine per folio FB151 DWG REV: FOLIO REV: 2- deburr and break all sharp edges
140 - Issue P/O to ATG : 00040341 1- Hard Anodize, Color Black and Prime as per Dwg 646.3400
180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6B3.000x04.000	7075-T6 Bar 3.000' X 4.000" Grain Along 3"	1.7820 ft (.594 ea)	90-Start up Operation	

Job Allocations



Component Part
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Required	Inventory	Allocated
2	11	0

Container No: S084697



Part: 646.3411

Job No: 179951

Serial No/Batch: S084697

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/27/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wiper Deflector, RH	3.950inches ± 0.010	3.960 3.940		
2	Wiper Deflector, RH	5.050inches ± 0.010	5.060 5.040		
3	Wiper Deflector, RH	70.000Degrees ± 0.500	70.500 69.500	Angle	
4	Wiper Deflector, RH	40.000Degrees ± 0.500	40.500 39.500	Angle	
5	Wiper Deflector, RH	0.500inches ± 0.010	0.510 0.490	Radius	
6	Wiper Deflector, RH	0.250inches ± 0.010	0.260 0.240		
7	Wiper Deflector, RH	1.100inches ± 0.010	1.110 1.090		
8	Wiper Deflector, RH	0.310inches ± 0.010	0.320 0.300		
9	Wiper Deflector, RH	45.000inches ± 0.500	45.500 44.500		
10	Wiper Deflector, RH	0.190inches ± 0.010	0.200 0.180	Radius	
11	Wiper Deflector, RH	6.880inches ± 0.010	6.890 6.870		
12	Wiper Deflector, RH	6.250inches ± 0.010	6.260 6.240		
13	Wiper Deflector, RH	5.740inches ± 0.010	5.750 5.730		
14	Wiper Deflector, RH	4.630inches ± 0.010	4.640 4.620		
15	Wiper Deflector, RH	0.500inches ± 0.010	0.510 0.490	Radius	
16	Wiper Deflector, RH	1.630inches ± 0.010	1.640 1.620		
17	Wiper Deflector, RH	3.000inches ± 0.010	3.010 2.990		
18	Wiper Deflector, RH	30.000Degrees ± 0.500	30.500 29.500	Angle	
19	Wiper Deflector, RH	0.190inches ± 0.010	0.200 0.180	Radius	
20	Wiper Deflector, RH	0.750inches ± 0.010	0.760 0.740		
21	Wiper Deflector, RH	2.750inches ± 0.010	2.760 2.740		
22	Wiper Deflector, RH	0 ± 0			
23	Wiper Deflector, RH	45.000Degrees ± 0.500	45.500 44.500	Angle	
24	Wiper Deflector, RH	0.380inches ± 0.010	0.390 0.370		

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915493

Date: 04-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: D2348 Wearplate (Key Way) Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 23360	Rev: C	
		PO: PO040341	Line: 1
10 ea	Part: 646.3411 RH Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23361	Rev: NC	
		PO: PO040341	Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>9/7/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

DAS
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9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040341

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040341
PO Date: 6/26/18
Due Date: 7/13/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:
Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179538	D2348	Wearplate (Key Way) Issue P/O: _____ Black Anodize per Dwg D2348 Rev. C	Firmed	7/13/18	20 pcs	0 pcs	20 pcs	\$6.00/pcs	\$120.00
2	179951	646.3411	RH Wiper Deflector Issue P/O to ATG : _____ 1- Hard Anodize, Color Black and Prime as per Dwg 646.3400	Firmed	7/13/18	3 pcs	0 pcs	3 pcs	\$27.00/pcs	\$81.00
	179952			Firmed	7/13/18	6 pcs	0 pcs	6 pcs	\$27.00/pcs	\$162.00
	178092			Firmed	7/13/18	1 pcs	0 pcs	1 pcs	\$27.00/pcs	\$27.00
Sub Total:						10	0	10		\$270.00

Grand Total: \$390.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/27/18 3:05 PM dart.tsimiklis.chrisoula